

DETERMINATOR™

GM 67

The GM 67 Determinator set works on GM vehicles using the B106 keyway with spaces 3 through 10 in the door locks. It will work on both the 4 depth and 5 depth lock systems. Make sure you are aware of which system you are working on when using the tool. When used properly you will be able to generate a key for a vehicle in just a few minutes.

There are two **Determinators** in the GM 67 set.

The "A" tool will trap tumblers with depths of 2, 3, 4, or 5. The "4" tool traps tumblers with depths of 4 or 5. Tumblers that pass on both tools will be cut to a 1 depth. Tumblers that are trapped with only the "A" tool you can cut to a 2 depth and impression down (or cut to a 2 ½ depth.) Tumblers that are trapped with only the "4" tool you will cut as a 4 depth. On 5 depth systems you can cut as a 4 depth and impression or cut as a 4 ½ depth.

CHECK THE APPLICATION CHART FOR MODELS AND USAGE!!

THE TOOL

The **DETERMINATOR™** is a decoding tool and a tumbler release tool. The **DETERMINATOR™** has numbers stamped on both sides of the blade. These numbers correspond to the tumbler space locations. When the tool is inserted into the lock, the number closest to the face of the lock indicates the space which is being determined.

When the **DETERMINATOR™** traps a tumbler you will use the spring steel release tool to raise the tumbler and withdraw the **DETERMINATOR™** to the next tumbler location. Slide the release tool along the slot in the side of the tool, sloped end first. You will feel it raise the tumbler, slowly pull the **DETERMINATOR™** out a little to the next space and remove the release tool.



The GM 67 Determinator™ uses the modified release tool.

STEPS FOR DECODING 4 DEPTH SYSTEM

1. Degrease the lock with a quick drying spray and run a key blank in and out a few times.
2. Insert the "A" tool fully into the lock.
3. Slowly pull the tool out of the lock with a slight left and right motion.
4. When the tool traps a tumbler, take note of the space, and record it as an "A" depth.
5. Use the release tool and proceed to the next space.
6. Decode BOTH sides of the lock. Record only the spaces that get trapped.
7. Insert the "4" tool fully into the lock.
8. Slowly pull the tool out of the lock with a slight left and right motion.
9. When the tool traps a tumbler, take note of the space, and record it as an "4" depth.
10. Use the release tool and proceed to the next space.
11. Decode BOTH sides of the lock. Record only the spaces that get trapped
12. When you are done decoding BOTH sides of the lock, then ANY space that DID NOT trap you will make as a 1 depth.
13. Cut all "A" spaces to a 2 ½ depth. Cut all "4" spaces to a 4 depth. "1" spaces will be a 1 depth.
14. Insert your key into the lock and turn. You may want to use your impressioning pliers for a little more torque. Use your locksmithing judgement on how far to turn the key.
15. Look for impression marks. Cut a second key and adjust your cuts, any "A" cut that marked you will cut to a 3 depth. "A" cuts that did not mark make a 2 depth.
16. Once you get a key that works the door lock you will progress spaces 1 and 2 from the ignition. The ignition lock is bidirectional.

GM 67

STEPS FOR DECODING 5 DEPTH SYSTEM

The door has spaces 3-10. Even spaces are on top, odd spaces are on the bottom.
MAC is 2

1. Lubricate the passenger door lock with a quick drying spray and run a key blank in and out a few times.
2. Insert the "A" tool fully into the door lock.
3. Slowly pull the tool out of the lock with a slight left and right motion.
4. Take note of the space number of each tumbler that gets trapped.
5. Record an "A" for every space that trapped a tumbler. Any space that passed, record a "1".
6. Insert the "4" tool. Slowly pull it out, taking note of each space number that gets trapped.
7. Record a "4" for any space that was trapped. Any space that passed leave as a "1" or an "A".
8. Repeat the process on the opposite side of the lock.
9. Cut all "A" spaces to a 2 ½ depth. Cut all "4" spaces to a 4 ½ depth. "1" spaces will be a 1 depth.
10. Cut a key and insert it into the lock and turn. You may want to use your impressing pliers for a little more torque. Use your locksmithing judgement on how far to turn the key.
11. Look for impression marks. Any "A" cut that marked you will cut to a 3 depth. Any "4" cut that marked you will cut to a 5 depth. "A" cuts that did not mark make a 2 depth, and "4" cuts that did not mark make a 4 depth.
12. Once you get a key that works the door lock you will progress spaces 1 and 2 from the ignition. The ignition lock is bidirectional.

FRAMON CUTTING INFORMATION

DETERMINATOR	CUTS START	CUT TO CUT	DEPTHS				
GM 67	.216	.092	1=.325	2=.305	3=.285	4=.265	5=.245
(tip stop)			2 ½ =.295		4 ½ = .255		

Keyblank B106

PROGRESSION CHART

1 st key	1,1	1,2	1,3	2,3	2,4	3,4	3,5	4,5	5,5
2 nd key	2,1	2,2	3,2	3,3	4,3	4,4	5,4		
3 rd key	3,1	4,2	5,3						

GM 67 APPLICATION CHART

Make and model	Year	Key	Tumbler placements doors	ignition
BUICK				
Lacrosse	04-up	B106	3-10 subtract 2 from space number	1-8
Terraza production date pre-05	05-up	B106	3-10	1-8
production date 05-up		B106	3-10	1-8
CADILLAC				
SRX/STS	04-up	B106	3-10	1-10
XLR	04-up	B106	Hatch only 3-10, subtract 2 from space number on tool.	
CHEVROLET				
Corvette	05-up	B106	Hatch only 3-10, subtract 2 from space number on tool.	
Malibu/HHR	04-up	B106	3-10	1-10
Uplander	05-up	B106	3-10	1-8
PONTIAC				
Grand Prix	2004-up	B106	3-10	1-10
G6/Solstice	04-up	B106	3-10	1-10
SATURN				
Relay	05-up	B106	3-9	1-9